

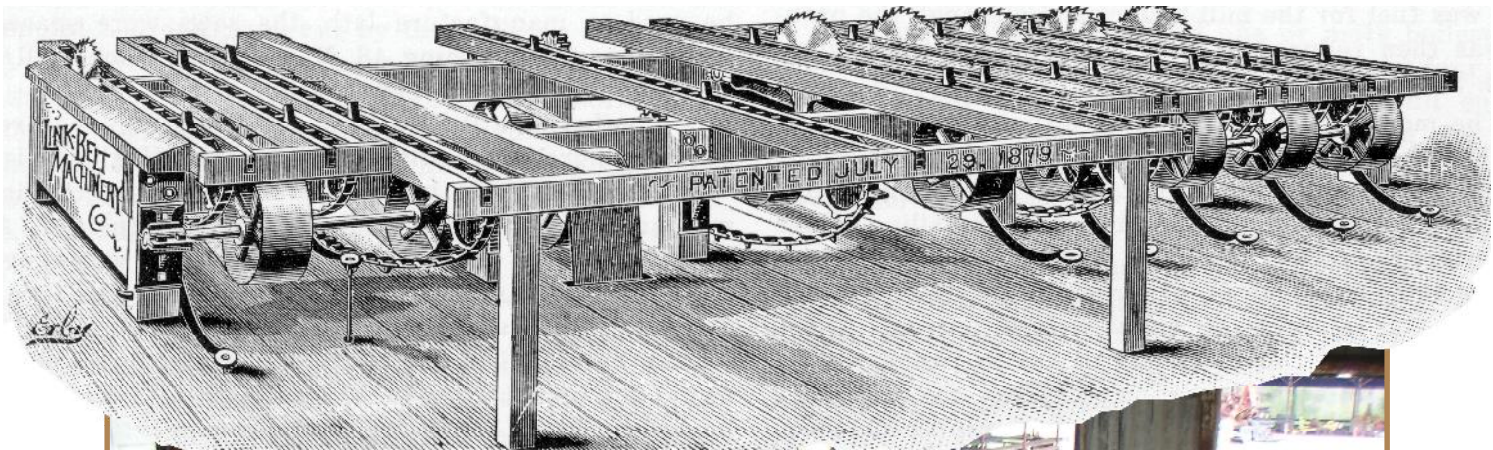
Gang Trimmer Saw

P Gang Trimmer Saw

Lumber is trimmed on the ends to produce standard lengths. The boards may also be cut into shorter lengths to eliminate defects.

As the board leaves the edger, it goes over High Speed Rollers to the Assorting Table and stops. The direction of travel is turned 90 degrees, then it travels towards the Trimmer Saw. The Assorting Table is as wide as the maximum length of lumber produced by the head saw, 16' commercial lengths at the VCLCo. Several chains travel upward across this table, equipped with dogs to hold the board as it travels through the Trimmer Saw.

In the overhead type, the cutoff saws are suspended and balanced above the trimmer table. A pull of a rope or lever, selected by the Trimmer Man, will lower the saw and cut the board to the desired length; or he can lower more than one saw to cut out a defect. In operation, he looks like an old-fashioned church sexton pulling ropes to ring the bells. The below table type cutoff saws are actuated by foot pedals. Similar to Slasher shown on page 85.



Crowell Lumber Industries Trimmer Saw drive.